

Date: Wednesday, 12/11/2008 1:41:13 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 43388 -2
Estimate Number : 11745
P.O. Number :
This Issue : 12/11/2008 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : MACHINED PARTS
Previous Run : 42567
Written By :
Checked & Approved By : JLD 08.11.12
Comment : Est Rev: A New Issue 06-01-06 JLM

Drawing Name : BLUE - LUG ASSEMBLY
Part Number : D3394043
Drawing Number : D3394 REV A
Project Number : N/A
Drawing Revision : A
Material :
Due Date : 10/12/2008 Qty: 28 Um: 100 Each

Additional Product

Split copy 2

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D2423 Lug Extrusion



Comment: Qty.: 0.0735 f(s)/Unit Total : 7.3500 f(s)
D2423 Lug Extrusion
Batch: B43722

2.0 BAND SAW BAND SAW



Comment: BAND SAW
Cut Blank to .850"

cut to meter

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES
Send Blanks To: Metec/Mast Precision Machining
P/O: 7584
Machine D3394-3 as per Dwg D3394

0208/11/14 (100)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage

P 9/14/9 (100)

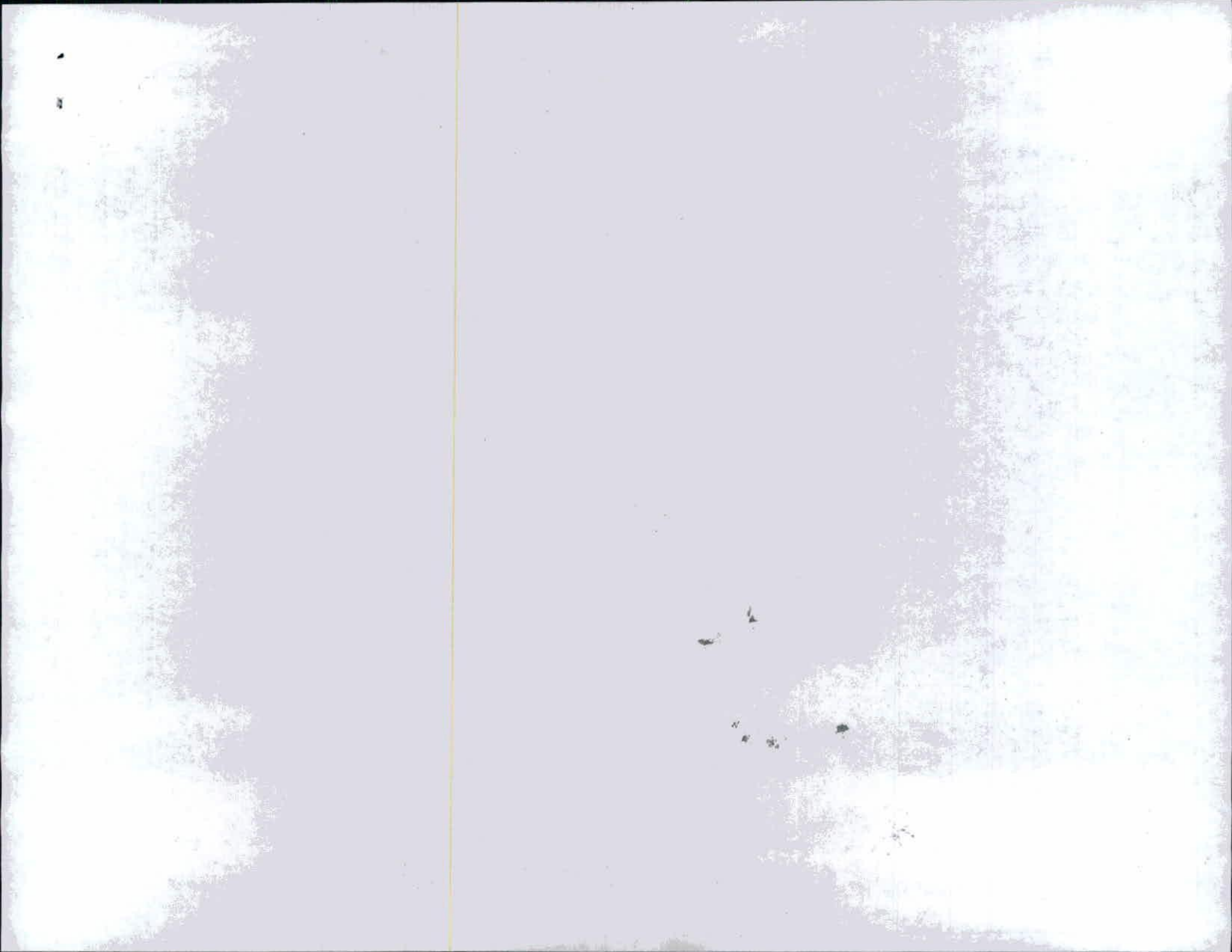
5.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Sort 1/6 (100) center

Give to Matthew ASAP



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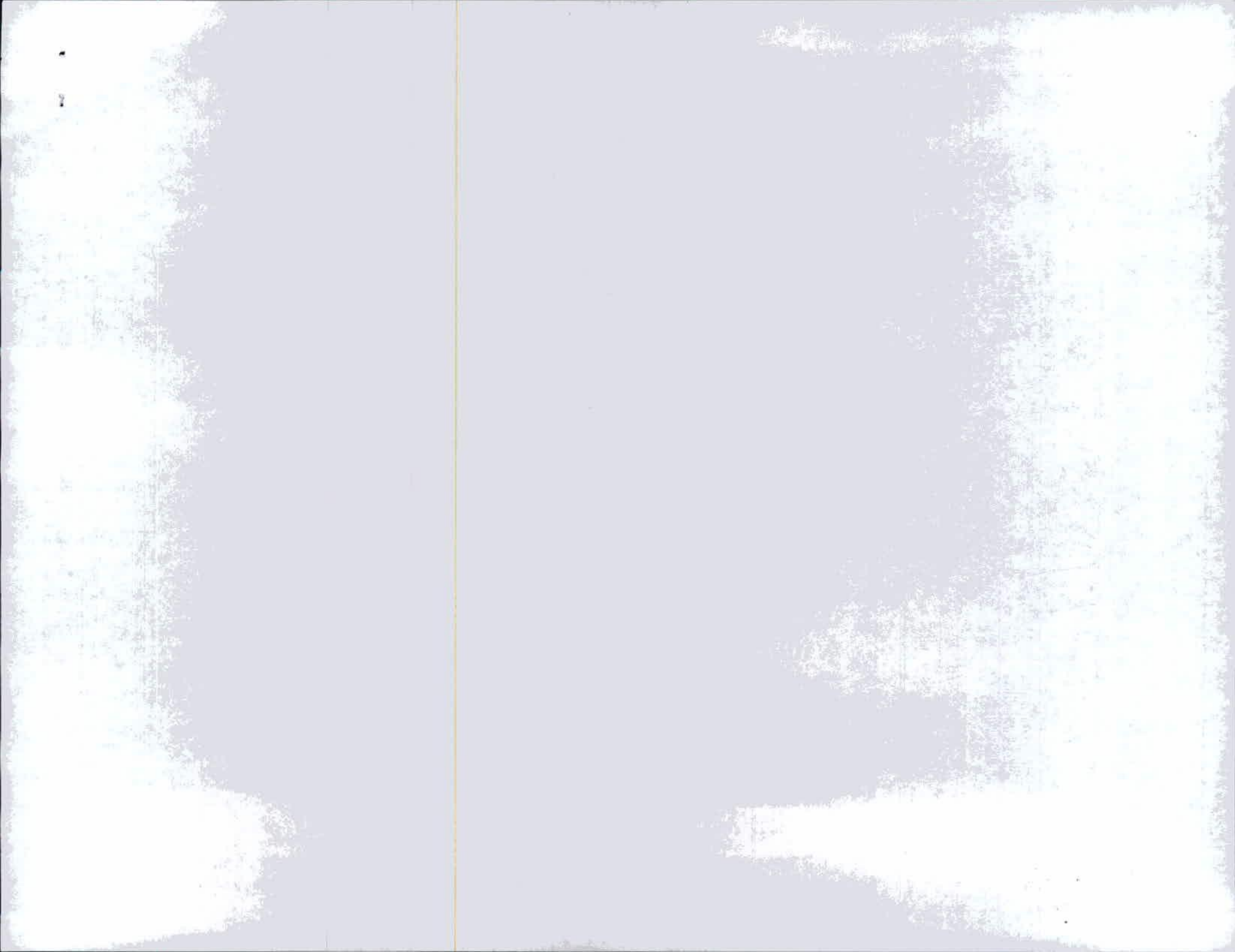
Job Number: 43388

Part Number: D3394043

Job Number:



Seq. #:	Machine Or Operation:	Description :								
6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1								
<p>Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1</p> <p>20 68-12-10 100</p>										
7.0	SPRAY PAINTING	SPRAY PAINTING								
<p>Comment: -PRIME B 110 199</p> <p>-PAINT DELFLEET BLUE B 110 677</p> <p>-CLEAR DELFLEET B 110 169</p> <p>RT 08-12-11</p>										
8.0	QC14	INSPECT SPRAY PAINT								
<p>Comment: INSPECT SPRAY PAINT</p> <p>mm 08 12 12 28</p>										
9.0	MS3548993	GROMMET								
<p>Comment: Qty.: 2.0000 Each(s)/Unit Total : 200.0000 Each(s)</p> <p>Pick:</p> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>MS35489-93</td> <td>Grommet</td> <td>M106168</td> </tr> </tbody> </table> <p>56 8/12/12 50 28x</p>			Qty	Part Number	Description	Batch	2	MS35489-93	Grommet	M106168
Qty	Part Number	Description	Batch							
2	MS35489-93	Grommet	M106168							
10.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1								
<p>Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D3394</p> <p>CP 08/12/12 28</p>										
11.0	QC5	INSPECT WORK TO CURRENT STEP								
<p>Comment: INSPECT WORK TO CURRENT STEP</p> <p>5 08/12/12 28x</p>										
12.0	PACKAGING 1	PACKAGING RESOURCE #1								
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____</p> <p>8/12/12 50 28x</p>										



Process Sheet

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Drawing Name: BLUE - LUG ASSEMBLY

Job Number: 43388

Part Number: D3394043

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/12 *JD*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-12

